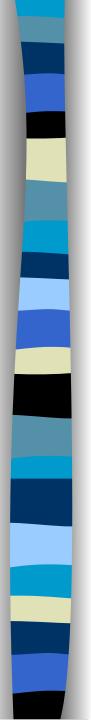
## Flow Measurement



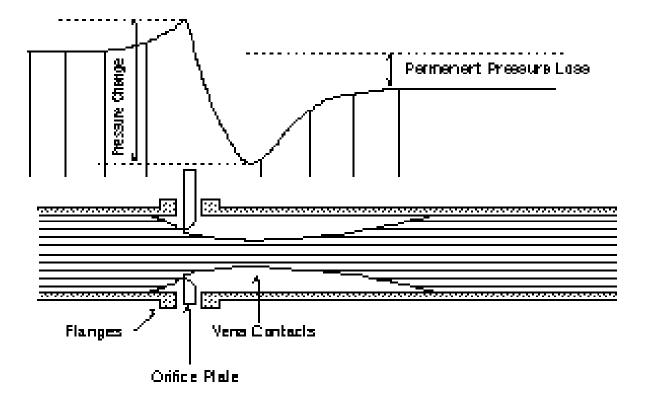
## Basic Flow Measurement

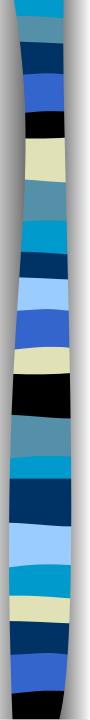
- Many methods of flow measurementBernoulli's Equation
  - A statement of energy conservation

$$p + \frac{1}{2}\rho v^2 + \rho g y = \text{constant}$$

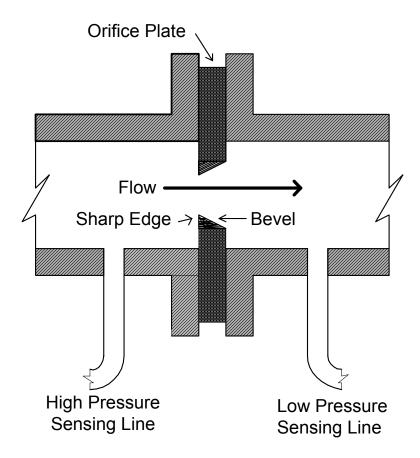


#### Flow Pattern





#### Orifice Plate



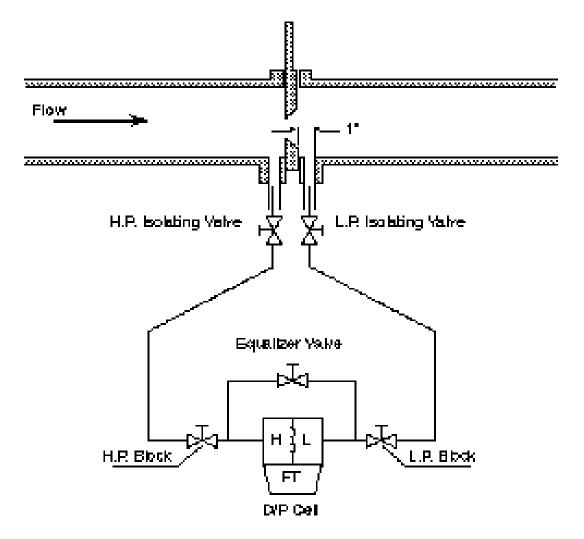
## **Typical Orifice Plates**



## Beveled Edge on Orifice

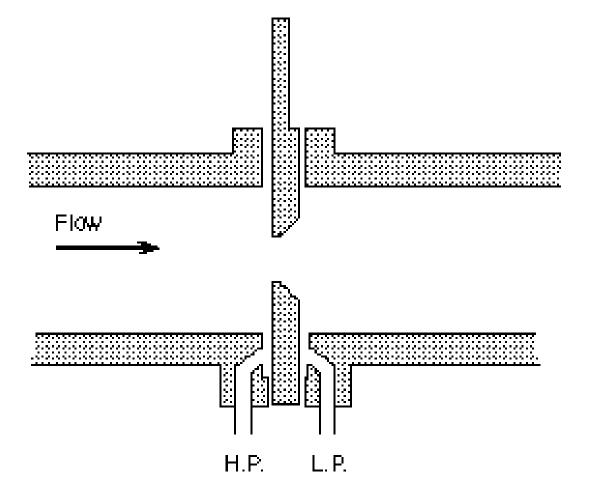


## Typical Transmitter Installation

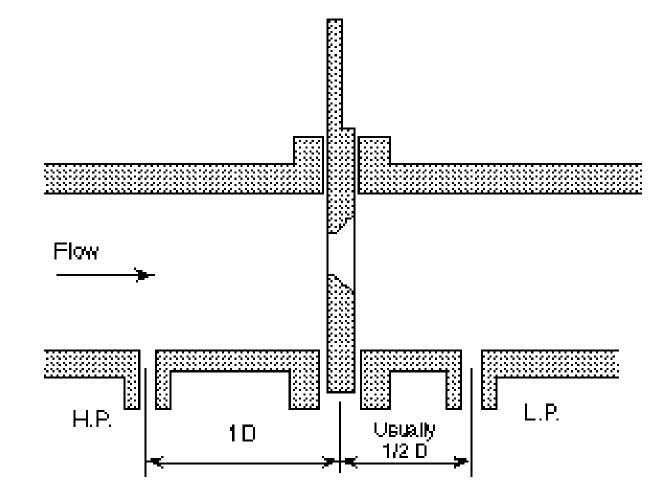




## Flange Taps









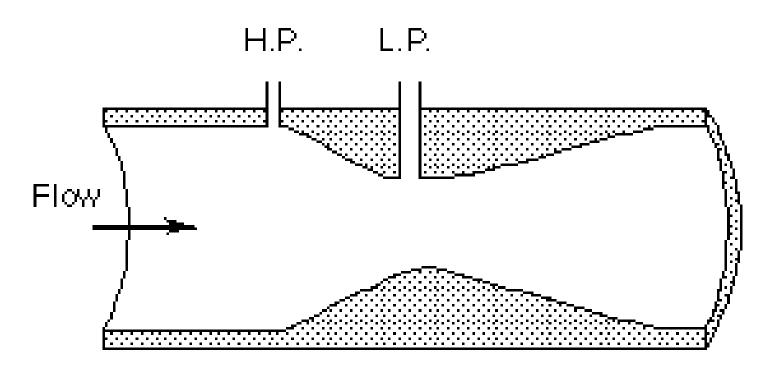
## Pro's and Con's

- High delta P
- Lots of data
- Low cost
- Easy replacement

High pressure lossErosion

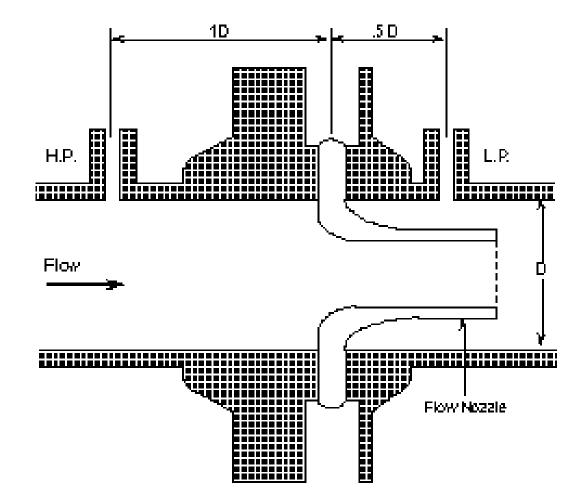


#### Venturi Tube



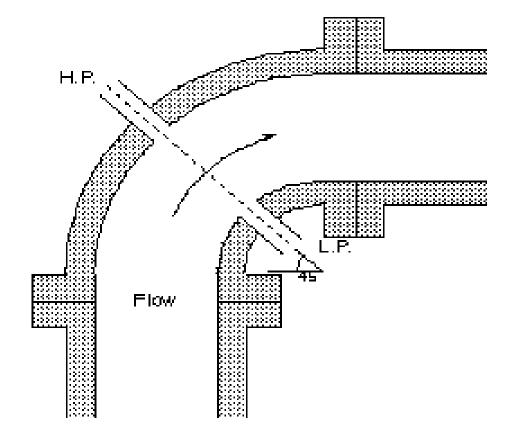


#### Flow Nozzle



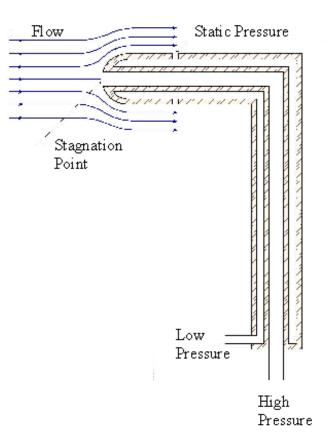


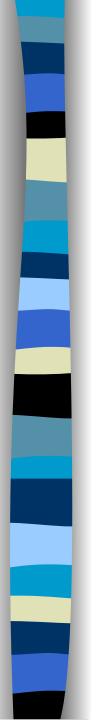
## Elbow Taps

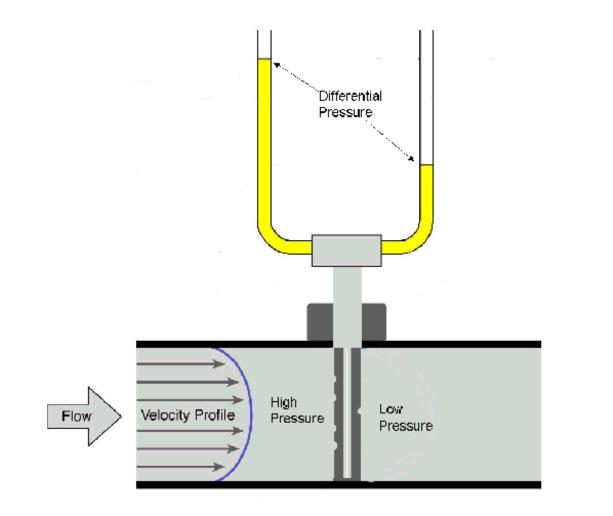




#### Pitot Tube

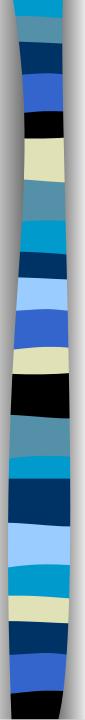




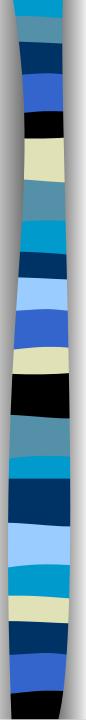










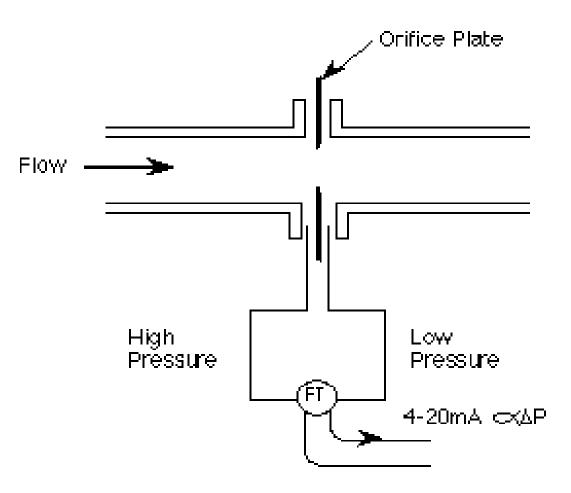




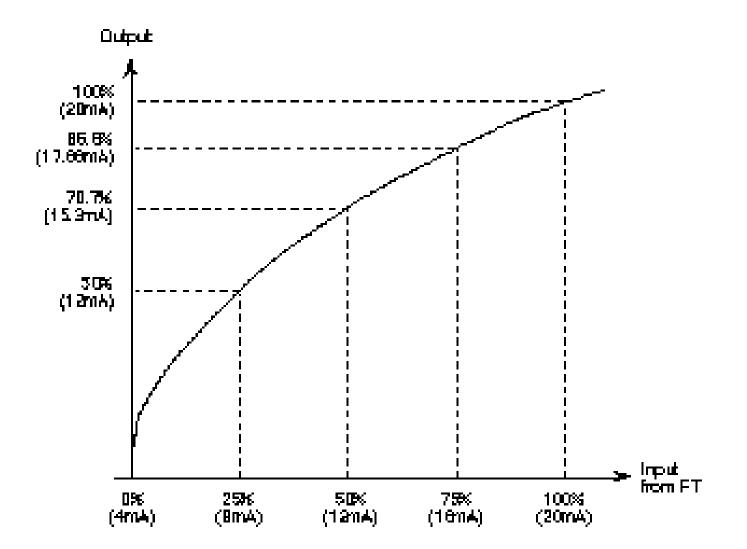


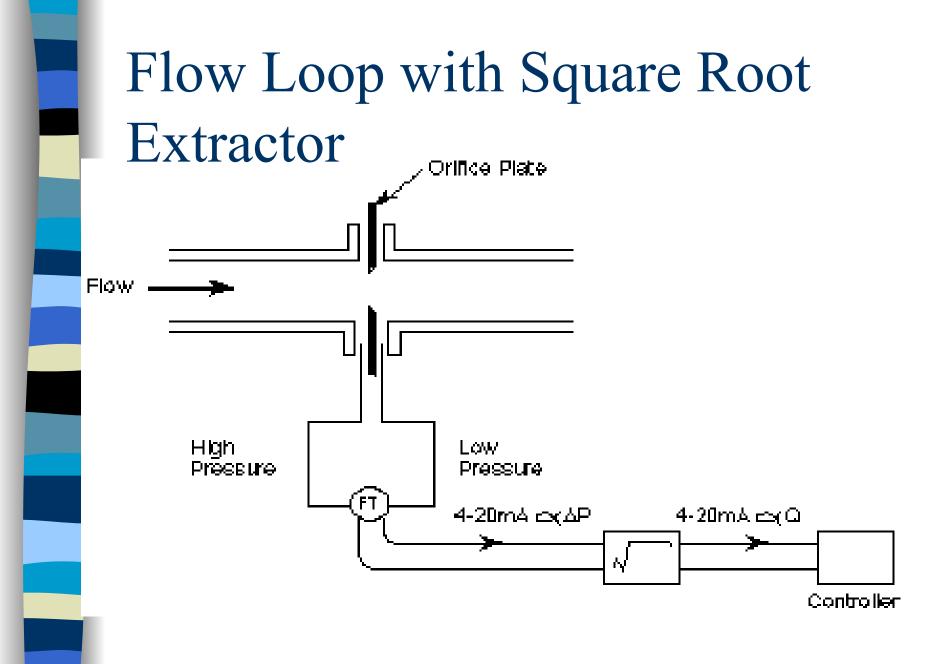


## Output of the Transmitter $\Delta P$

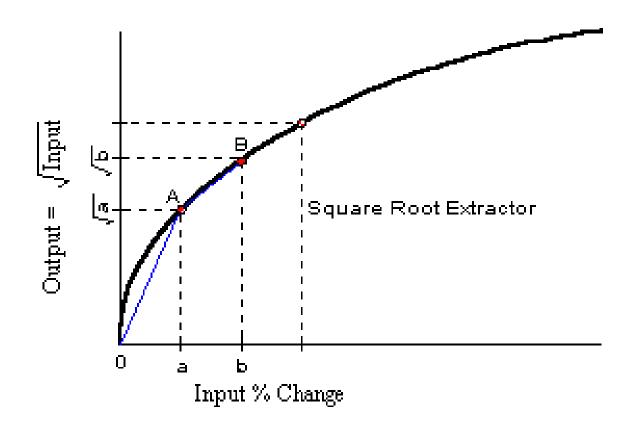


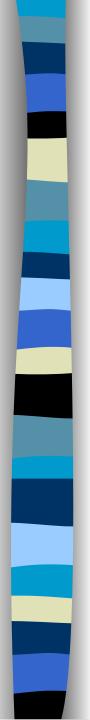
#### Square Root Extractor



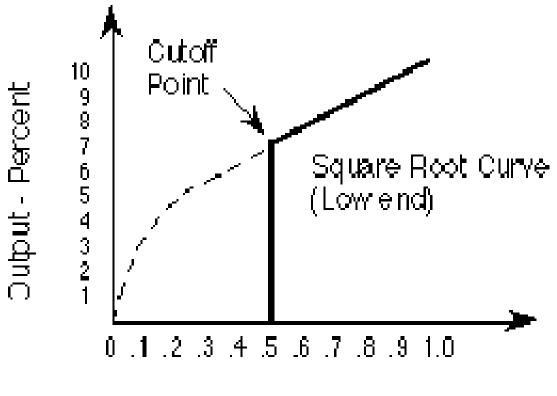








Cutoff Relay



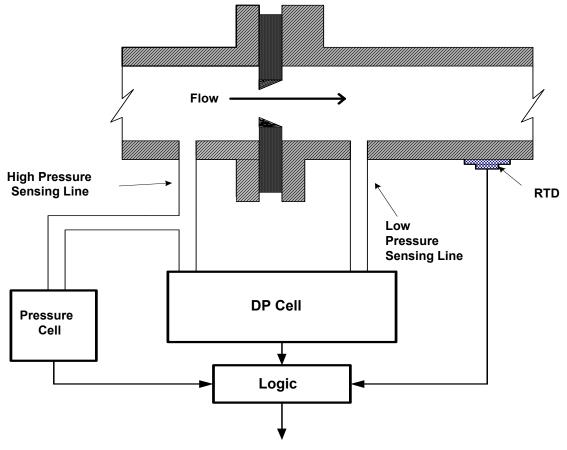
Input - Percent

## Effect of Process Conditions

Flow measurements are inferential

- Measure a pressure drop and infer a flow
- Affect by density of the fluid
  - Temperature
  - Pressure
  - Increasing density increases the indicated flow rate

## Density Compensating



4-20 mA Output

## Flow Measurement Errors

- Erosion
- Over ranging the D/P cell
- Vapour formation in the throat
- Clogging
- Plugged or leaking impulse lines





## For you to do

# Read pp. 18-32 Answer Questions pp. 82-85, #6-14